

Supply laminating a film of hot melt adhesive on a front of a base member comprising a polyamide film, a polypropylene film, a base material, and a non-woven fabric, the base material including thermoplastic resin made of fiber and polypropylene;

bonding the top cover member having the laminated hot melt adhesive in the pattern to the base member having the laminated film of hot melt adhesive; and

discharging air between the top cover member having the laminated hot melt adhesive in the pattern and the base member having the laminated film of hot melt adhesive through the hot melt adhesive in the pattern, the polyurethane foam, and the top cover member.

91 19. (Amended) The method for manufacturing the formed headliner for a vehicle as claimed in claim 18, wherein the bonding is performed by bonding the surface of the hot melt adhesive in the pattern to the film of hot melt adhesive.

20. (Amended) The method for manufacturing the formed headliner for a vehicle as claimed in claim 18, further comprising:

melting the film of hot melt adhesive, and softening the base member by heating the base member; and

melting the hot melt adhesive in the pattern by heat of the base member.

21. (Amended) The method for manufacturing the formed headliner for a vehicle as claimed in claim 18, further comprising:

preparing the film of hot melt adhesive with a film thickness in a range of 50 to 75 micrometers.

REMARKS

Claims 18-21 are pending. By the Office Action, claims 4-6 and 12-21 are rejected.

By this Amendment, claims 4-6 and 12-17 are canceled, and claims 18-21 are amended. No